Photonic Integrated Circunits and September 1990 Control Intelligence Centre of Excellence

# Funded by



IoE Research Centre, IIT Madras





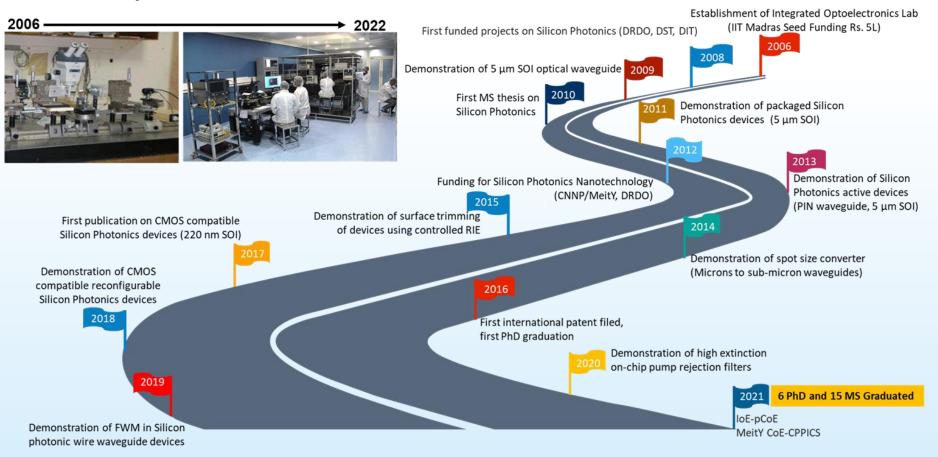






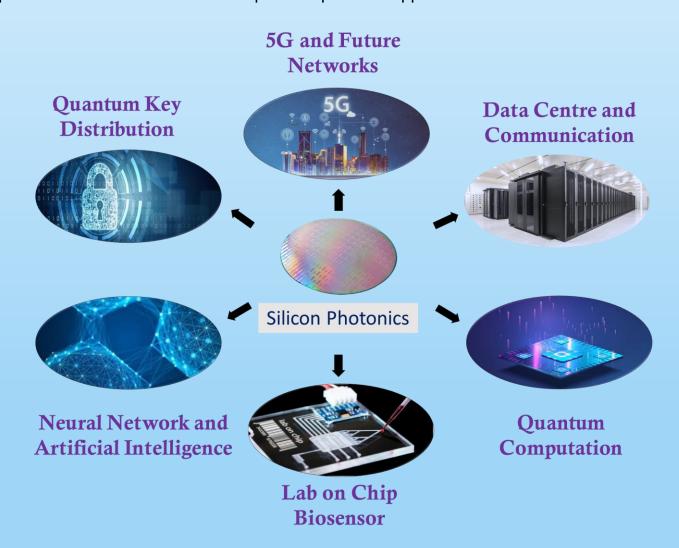


## **Our Journey since 2006**



#### **Current Research Activities**

Present research focus of the CPPICS team is mainly centering around design, demonstration and packaging of photonic chips for advanced microwave and quantum photonic applications.









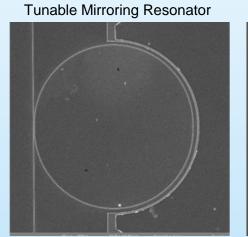


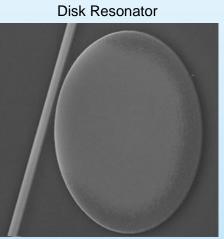
# **Technology Platform**

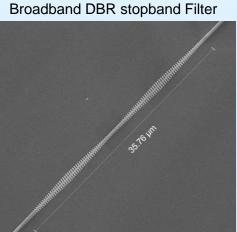
CMOS compatible silicon photonics technology is our overall driving force. In general, there are two types of optical waveguide cores used for silicon photonic integrated circuits: (i) Si photonic wire waveguides in SOI and (ii) SiN waveguides on the surface of oxide grown bulk silicon substrate. We have already developed state-of-the-art SOI based silicon photonics technology over the years and very recently started working on developing SiN waveguide process technology. We are also open to access commercial silicon photonics foundries through multi-project wafer (MPW) runs.

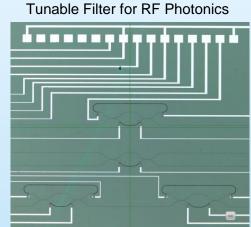
# Silicon Waveguide Technology (In-house)

Some of our fabricated high performance devices are Microring Resonators (MRRs), Distributed Bragg Reflectors (DBRs) based High Extinction Pump Rejection Filters, Wavelength Independent Power Splitters, ASE Rejection Filters, MZI based Programmable Tunable Basic Units (TBUs)





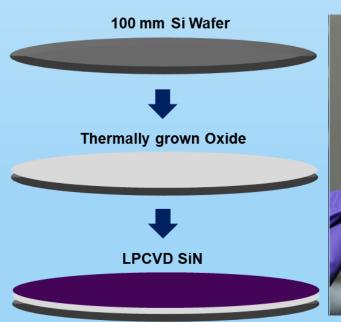


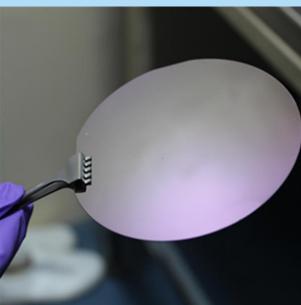


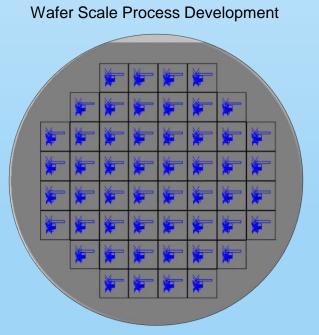
# Silicon Nitride Waveguide Technology (In-house)

The deposition of stoichiometric silicon nitride film has been optimized using LPCVD on a 4 inch wafer with a thickness up to 400 nm with less than ±2 % variation. We aim to demonstrate low loss silicon nitride based photonic devices for different applications in Microwave and Quantum photonics.

In-house Fabricated SiN Wafer









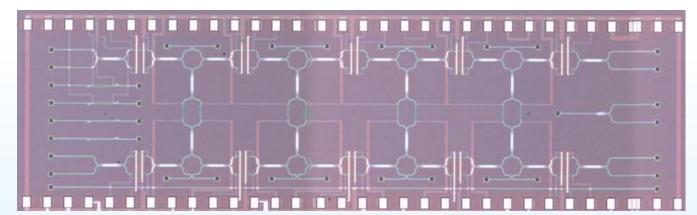




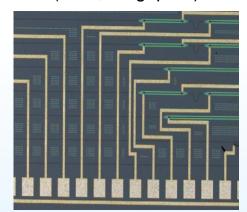


# **Circuit Design & Demonstration through MPW Runs**

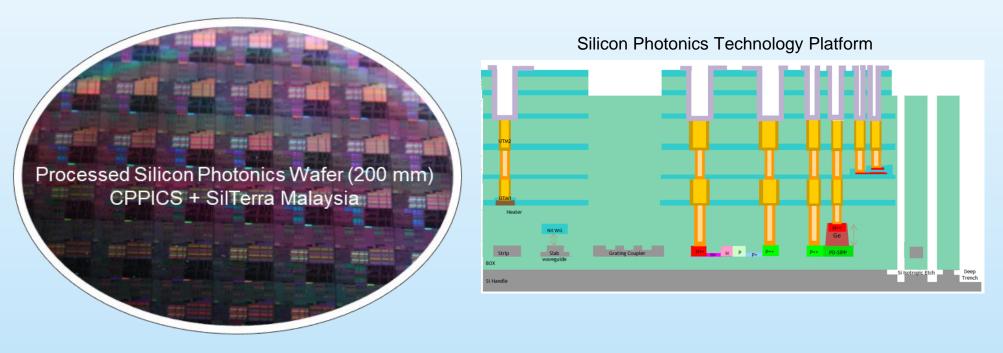
Programmable Square Mesh Architecture (IMEC, Belgium)



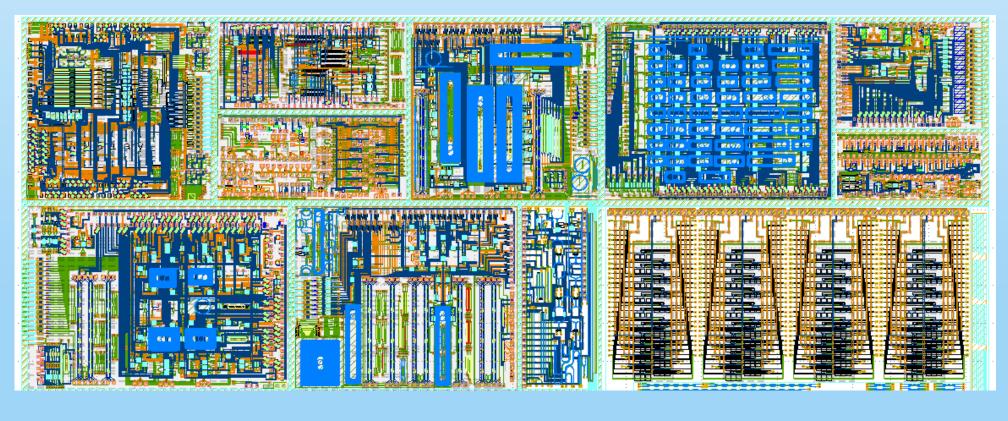
Entangled Photon Pair Generator (AMF, Singapore)



# PDK Development for Silicon Photonics Technology with SilTerra, Malaysia



Latest PIC Layout for Foundry Tapeout at SilTerra (Various Designs for Prototype Development)











# Photonic Chip Design, Fabrication & Characterization:









Cleanroom facilities spreading over 5000 Sq.ft.

## **Major Process Tools:**

- ☐ E-Beam Lithography
- □ DUV and i-line Lithography
- ☐ Laser Mask Writer
- ☐ ICP RIE and Deep RIE
- Metallization and Sputtering
- ☐ LPCVD and PECVD
- □ Oxidation and Diffusion
- □ Chemical Mechanical Polishing



2500 sq. ft. of Design and Characterization Labs

# **Simulation Tools:**

- □ Ansys Lumerical
- Ansys HFSS
- □ Keysight ADS
- □ Cadence
- COMSOL Multiphysics
- Synopsys Sentaurus

### **Major Characterization Tools:**

- ☐ Wafer-scale fully automated silicon photonics probe station
- ☐ Indigenous chip-scale silicon photonics probe station
- □ Superconducting Nanowire Single Photon Detector Systems
- ☐ Lightwave Component Analyzer and Vector Network Analyzer
- ☐ High Resolution Optical Spectrum Analyzer
- Fiber Pigtailing and Packaging Setup
- ☐ Real-time Digital Oscilloscope
- □ Arbitrary Waveform Generator

















## **Photonic Chip Assembly & Fiber Attachment:**

We are in a process of developing state-of-the-art photonic chip assembly and fiber attachment facilities. Some of our commissioned facilities and indigenous setup under development have been highlighted here.

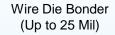
Wafer Planarization (Upto 100 mm wafer)



Wafer Dicing Machine (upto 150 mm wafer)



Waveguide Edge Polishing System (upto  $0.1 \mu m$ )







**Electrical Chip Packaging** 



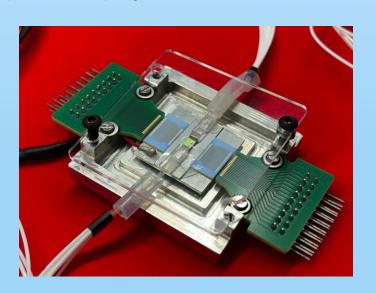
Photonic packaging and assembly is a complex and multi-disciplinary design and manufacturing process. To make a PIC-enabled module to perform according to specification, sub-micron precision alignment and bonding process are required. At the same time, precise thermal management is required to maintain the thermo-optic stability of the signals. We have collaborated ourselves with Izmo Microsystems, a company that works in the development of packaged integrated circuits, to overcome the existing limitations.

### Fiber-Array Unit (FAU) Attachment Tool (Indigenously Developed )

Our indigenous setup to couple light from/to optical fiber or V-Groove Array (VGA) to/from a photonic chip, where VGA is an array of optical fibers placed together with precise spacing so that we can couple light to/from the photonic chip at multiple optical inputs/outputs simultaneously. Using this setup one can precisely place a VGA on its holder set up so that it can be aligned with the photonic chip with the sub-micron level of precision for optical i/o coupling.















**Chief Investigator:** 



**Dr. Bijoy Krishna Das**Professor in Electrical Engineering
Expertise : Silicon Photonics



Dr. Arnab Goswami

Expertise : Silicon Photonics

Email: cto-cppics@ee.iitm.ac.in

**Chief Technology Officer:** 

**Co-Investigators:** 



Dr. Amitava DiasGupta

Professor in Electrical Engineering

Expertise: Device Modeling & VLSI

Technology



Dr. Anil Prabhakar

Professor in Electrical Engineering

Expertise: Quantum Photonics



**Dr. Anjan Chakravorty**Professor in Electrical Engineering
Expertise: Compact Modeling



Dr. Deelep R. Nair

Professor in Electrical Engineering

Expertise: Design, Fab and Testing



Dr. Deepa VenkiteshProfessor in Electrical EngineeringExpertise : Fiber Optics & RF Photonics



**Dr. Enakshi Bhattacharya**Professor in Electrical Engineering

Expertise: MEMS & Photonics



Dr. Janakiraman Viraraghavan
Associate Professor in Electrical Engineering
Expertise: Circuit Design, Fab and Testing



Dr. Nandita DasGuptaProfessor in Electrical EngineeringExpertise: Microelectronics & Photonics



**Dr. Sargunaraj Christopher**Professor in Electrical Engineering
Expertise: Microwave Engineering



**Dr. Sankaran Aniruddhan**Professor in Electrical Engineering
Expertise : RFIC Design









### **Industry Advisory Board:**

**CHAIRMAN** 



Dr. Mallik Tatipamula CTO at Ericsson San Jose, California, USA

Message from the Chairman-

I am delighted that the Centre of Programmable Photonic Integrated Circuit & Systems (CPPICS) has been engaged with cutting edge technology R&D activities under the leadership of Prof. Bijoy Krishna Das. The progress of CoE-CPPICS has been commendable during the last couple of years and its future R&D roadmap has been well planned complying with the immediate needs of silicon photonics/electronics industries. As the chairman of CPPICS Industry Advisory Board, I am committed to coordinate with other board members to provide guidance to the team CoE-CPPICS to continue its activities following the Product Research Development and Manufacturing Model.



Dr. Albert Pang **CEO** SilTerra Malaysia Sdn. Bhd





Dr. Vivek Raghunathan Founder & CTO Xscape Photonics Inc., USA



**Dr. Steve Johnston** 

Vice President Merck KGaA Darmstadt, Germany



Mr. Vikas Gupta

**Senior Director** GlobalFoundries USA

#### **MEMBERS**



Mr. Arjun Kumar Kantimahanti R&D Engineer (Optical Systems) Broadcom, USA



Mr. Kailash Narayanan

President and General Manager Keysight Technologies, USA



Dr. Ravi M. Bhatkal

Managing Director India Element Solutions Inc, India



Mr. Narayan Srinivasa

Director Intel Corporation USA



Dr. Prith Banerjee

CTO, Ansys Inc. Palo Alto, California, USA



Mr. Vijay Janapaty

Vice President and General Manager Broadcom Inc., USA



Mr. Dinanath Soni

Executive Director. Izmo Microsystems, India



Dr. Kishore Kamath

Vice President and General Manager Intel Corporation USA









### **Industry Collaborators:**

**Foundry Partner** 



SILTERRA, Malaysia is our Silicon Photonics foundry partner. We have been committed for a joint R&D on Silicon Photonics technology and various applications. Team CoE-CPPICS will contribute with component design, characterizations and compact modelling towards Process Design Kit block development.

# **Photonics Chip Packaging Partner**



Izmo Microsystems, Banaglore is a hi-tech semiconductor and systems company specializing in miniaturization using System-in-Package, with India based facilities for 3D packaging. To get a clear perspective about industry demands and to keep up with the needs of the Silicon Photonics market, we have collaborated with Izmo Microsystems to bring system-in-package solutions for photonic integrated circuits.

#### **Modeling and Testing Partner**



Keysight Technologies USA and CoE-CPPICS have signed MoU to establish an advanced silicon photonics chip testing facility at IIT Madras and exploring together on innovative solutions for electronic-photonic design automation.

#### **Academic Collaborators:**

In pursuit to maintain our high standards of research and development in the field of Silicon Photonics, we have stepped forward to link up with renowned researchers. Such collaborations come useful while exchanging ideas and knowledge with various research groups in our field. CoE-CPPICS has been immensely benefitted in its formation from the following three experts:



Dr. Natarajan Venkatachalam

Quantum Security

**SETS Chennai** 



Dr. M PremLaxman Das

Cryptology & Computing Research

SETS Chennai



Prof. Sibasish Ghosh
Theoretical Physics
IMSc Chennai









# **Technology Transfer:**

#### Fiber-optic Array Attachment for Photonic Chip Packaging

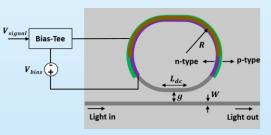
PIC Packaging @Izmo Microsystems

We have transferred our advanced photonic chip packaging technology to izmo Microsystems. Building on their expertise in electronic chip packaging, izmo is now equipped to deliver complete electrical and fiber-optic packaging solutions for photonic integrated circuits. This collaboration strengthens the ecosystem for scalable, high-performance photonic technologies.



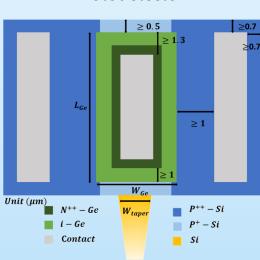


### Microring Modulator





### Photodetector



### **Verilog-A Models of Photonic Devices**

We have developed Verilog-A based compact models for key photonic devices, like microring modulators and Ge photodetectors. These models have been successfully transferred to Keysight Technologies to enable seamless electronic-photonic co-design. This initiative strengthens our contributions toward accelerating design automation for integrated photonic circuits.

#### **Quantum Random Number Generator Module**

The team CoE-CPPICS has developed silicon photonics based QRNG (Quantum Random Number Generator) module and deployed at SETS (Society for Electronic Transactions and Security) Chennai for customer services. The 1<sup>st</sup> QRNG module was built under a CARS project by DRDO DYSL-QT.















# **Services & Training**

- ☐ Consultancy services for Photonics Chip Design and Fabrication
- ☐ Hands-on Training for Photonics Device Design and Fabrication
- ☐ Photonic IC Fiber Pigtailing and Packaging Services
- ☐ Workshops/Short-Term Courses on Integrated Photonics

Scan Here to Know More



Please feel free to contact us for any service related queries to admin@cppics.iitm.ac.in





CPPICS Group - October, 2024



#### Feedback from our PhD Graduates



Dr. Ashitosh Velamuri

Graduation Year: 2025 Post-doctoral Researcher Paderborn University "The world class characterization

facility at CoE-CPPICS has enabled me to perform state-of-the-art R&D in

my PhD program"



Dr. Riddhi Nandi

Graduation Year: 2021 Principal Design Engineer Global Foundries Pvt. Ltd, India

"The learning obtained during fabrication;

others"



Dr. Arnab Goswami

Graduation Year: 2024 Chief Technology Officer CoE-CPPICS, IIT Madras

"CPPICS offers a world-class research ecosystem, where I gained hands-on experience device in design, fabrication, characterization,

packaging"



characterization provides an edge over



Dr. Sumi Radhakrishnan

Graduation Year: 2020

**R&D** Engineer IMEC Belgium

"I feel privileged to use the state-ofthe-art CNNP facilities as part of my

PhD program".



Dr. Ramesh Kudalippalliyalil

Graduation Year: 2019 Postdoctoral Research Associate

University of Maryland, USA "It was amazing and unique research experience with a supporting team and well-developed

infrastructure."



Dr. Parimal Sah

Graduation Year: 2018 **Assistant Professor** 

Bhagalpur College of Engg., India "Working in CPPICS helped me to learn design, simulation, fabrication and characterization of integrated

optoelectronic devices"



Dr. Sujith Chandran

Graduation Year: 2017 Research Engineer (ISI)

University of Southern California, USA

"I feel honored to be the part of CPPICS, great work culture and an Ideal group to

learn from the fundamentals"



#### Dr. Shantanu Pal

Graduation Year: 2016 Principal Design Engineer

Global Foundries Pvt. Ltd, India "It was a great experience in CPPICS learned how to do research starting from building experimental lab to publish papers in international

journals."

